












Date: Wednesday, 3/21/2007 1:59:07 PM
 User: Kim Johnston

Process Sheet

| | |
|--|---|
| Customer : CU-DAR001 Dart Helicopters Services | Drawing Name : GASKET |
| Job Number : 31400 | |
| Estimate Number : 12789 | |
| P.O. Number : N/A | Part Number : D35531 |
| This Issue : 3/21/2007 S.O. No. : N/A | Drawing Number : D3553 REV A |
| Prsht Rev. : NC | Project Number : N/A |
| First Issue : N/A | Drawing Revision : A |
| Previous Run : N/A | Material : N/A |
| Written By : <u>[Signature]</u> | Due Date : 3/30/2007 Qty: 10 Um: Each |
| Checked & Approved By : <u>[Signature]</u> 07.03.21 | |
| Comment : Est Rev: A New Issue 07-03-08 ec | |
| Additional Product | |
| Job Number:  | |
| Seq. #: | Machine Or Operation: Description : |
| 1.0 | MNEO60S063 NEOPRENE SHEET 0.063 |
| |   |
| Comment: Qty.: 0.1103 sf(s)/Unit Total : 1.1025 sf(s) NEOPRENE SHEET 0.063 ml 07 04 03 (10) | |
| 2.0 | WATER JET FLOW WATER JET |
| |   |
| Comment: FLOW WATER JET 1-Cut as per Dwg D3553 Dwg Rev: A Prog Rev: A ml 07 04 03 (10) 2-Deburr if necessary | |
| 3.0 | QC2 INSPECT PARTS AS THEY COME OFF MACHINE |
| |   |
| Comment: INSPECT PARTS AS THEY COME OFF MACHINE ml 07 04 04 (10) | |
| 4.0 | QC8 SECOND CHECK |
| |   |
| Comment: SECOND CHECK For 04.04 (10) | |
| 5.0 | PACKAGING 1 PACKAGING RESOURCE #1 |
| |   |
| Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u> </u> E For 04/04 (10) | |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: RP Date: 07/04/05
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Wednesday, 3/21/2007 1:59:07 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 31400

Part Number: D35531

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(10)

Comment: FINAL INSPECTION/W/O RELEASE

FB 07/04/05

Job Completion



11 07.04.04

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|--------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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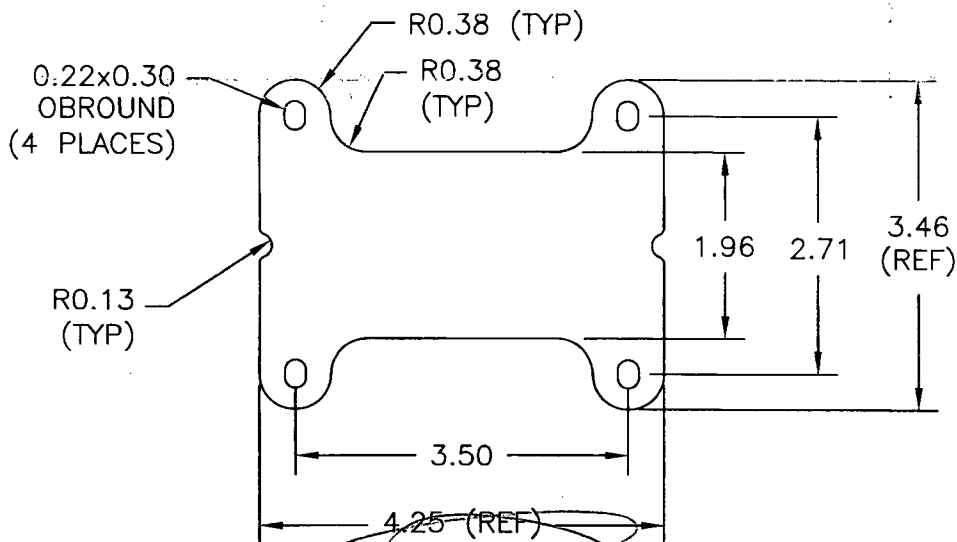
NOTE: Date & initial all entries

DART

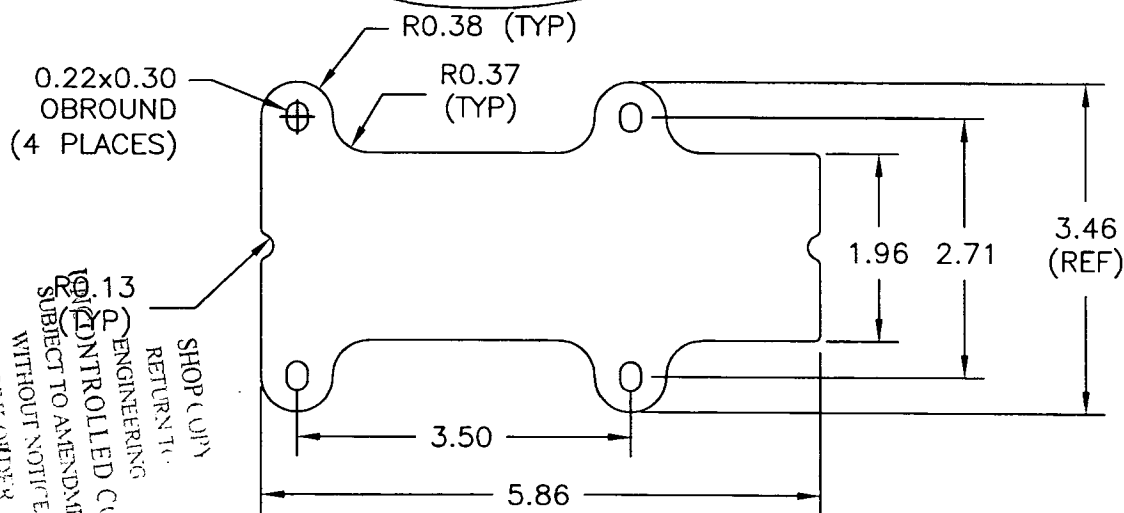
RELEASED

07.02.28

| | | | | |
|---------|----------|-----------|--------|--------------------------|
| DESIGN | PH | DRAWN BY | PH | DART AEROSPACE USA, INC. |
| CHECKED | PH | APPROVED | PH | PORT HADLOCK, WA |
| DATE | 07.01.11 | TITLE | D3553 | REV. A |
| | | | GASKET | SHEET 1 OF 1 |
| A | 07.01.11 | NEW ISSUE | | SCALE |



D3553-1 GASKET



D3553-3 GASKET

D3553-1/-3 GASKET

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF. DART SPEC M-NEO60-S.063)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) PART IS SYMMETRICAL ABOUT CENTERLINE

SHOP COPY
RETURN TO
ENGINEERING
CONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 31400

| | | |
|------------------------------|--|----------------------|
| DART AEROSPACE LTD | | Work Order: 31400 |
| Description: Gasket | | Part Number: D3553-1 |
| Inspection Dwg: D3553 Rev: A | | Page 1 of 1 |

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

| Inspection Sheet | Drawing Dimension | Tolerance | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
|------------------|-------------------|-----------|------------------|--------|--------|----------------------|----------|
| A | 0.22x0.30 | +/-0.030 | 0.22x0.30 | ✓ | | VERN | |
| B | 3.50 | +/-0.030 | 3.50 | ✓ | | VERN | |
| C | 4.25 | +/-0.030 | 4.25 | ✓ | | VERN | |
| D | 1.96 | +/-0.030 | 1.96 | ✓ | | VERN | |
| E | 2.71 | +/-0.030 | 2.71 | ✓ | | VERN | |
| F | 3.46 | +/-0.030 | 3.46 | ✓ | | VERN | |
| G | | | | | | | |
| H | | | | | | | |
| I | | | | | | | |
| J | | | | | | | |
| K | | | | | | | |
| L | | | | | | | |
| M | | | | | | | |
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| W | | | | | | | |
| X | | | | | | | |
| Y | | | | | | | |

| | | | |
|----------------------------|--------------------------------|---------------------|-----|
| Measured by: <i>MM. MM</i> | Audited by: <i>[Signature]</i> | Prototype Approval: | N/A |
| Date: 07 04 04 | Date: 07 04 04 | Date: | N/A |

| Rev | Date | Change | Revised by | Approved |
|-----|------|-----------|------------|----------|
| | | New Issue | KJ/RF | |

[Signature]